



KABARAK UNIVERSITY

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Tensile Properties of Indigenous Kenyan Boran Pickled and Tanned Bovine Hide

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Introduction / Background

Some cattle are predominant breeds in NE, a region that produces 70% livestock for meat. These breeds have black pigmentation; black points-protection from sunburns; smooth, loose but motile coat/skin-reflection solar radiation; reasonable large body, thick skin and well-maintained with even fat cover make this breed a promising source of beef and bovine hide for the production of quality leather.

Other by-products can raise more revenue compared to beef itself (FAO, 2007).

Despite the large potential in this area, the economic impact is not yet felt.

This has been attributed to poor quality of Kenyan leather on the world market

besides animal breed & age, chemical modifications of processing also affects the quality

Statement of the problem

The realization of the famous Kenya Vision 2030 is pegged on the possibility of unlocking the country's untapped potential. Leather industry is one of the untapped potential areas, whose contribution to the global economy is reasonable. This includes employment opportunities, contribution to national GDP from the foreign exchange and source of livelihoods for pastoralist farmers. However, the contribution is far below the expected rate due to low quality of the leather. The leather quality has been associated with the numerous "do and undo" series of chemical processes involved in the leather processing. The subjected processes alter the mechanical and structural collagen matrix of the resulting leather to affect final quality. This study reports an investigation on the effect of chemical processes involved in leather making: pickling and chrome tanning.

Study objectives

1. Determining tensile properties of Kenyan indigenous Boran cowhide
2. Effect of sampling on tensile properties
3. Effect of chrome-tanning on tensile properties

Brief literature review

Quality indicators include tensile properties.

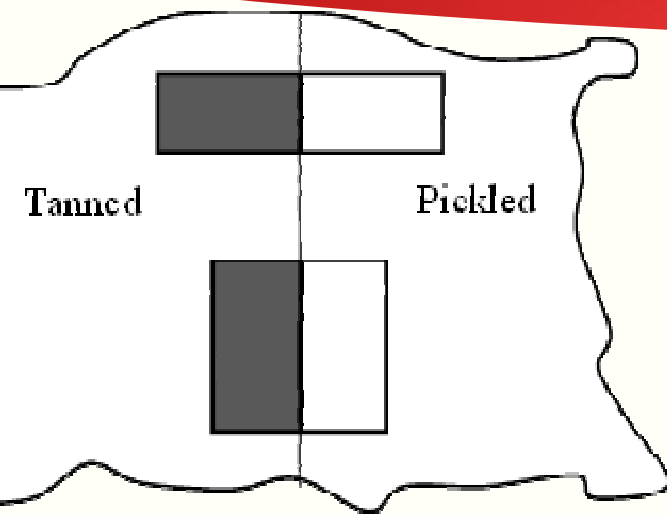
Tensile strength determines the structural resistance of leather to tensile stress and hence its state and usability.

It also informs the entire process of manufacturing goods from leather. Consumers can determine both the routine quality and serviceability assessment of the material.

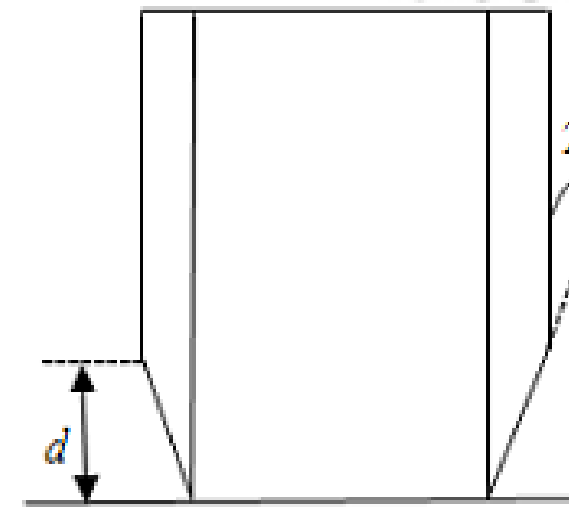
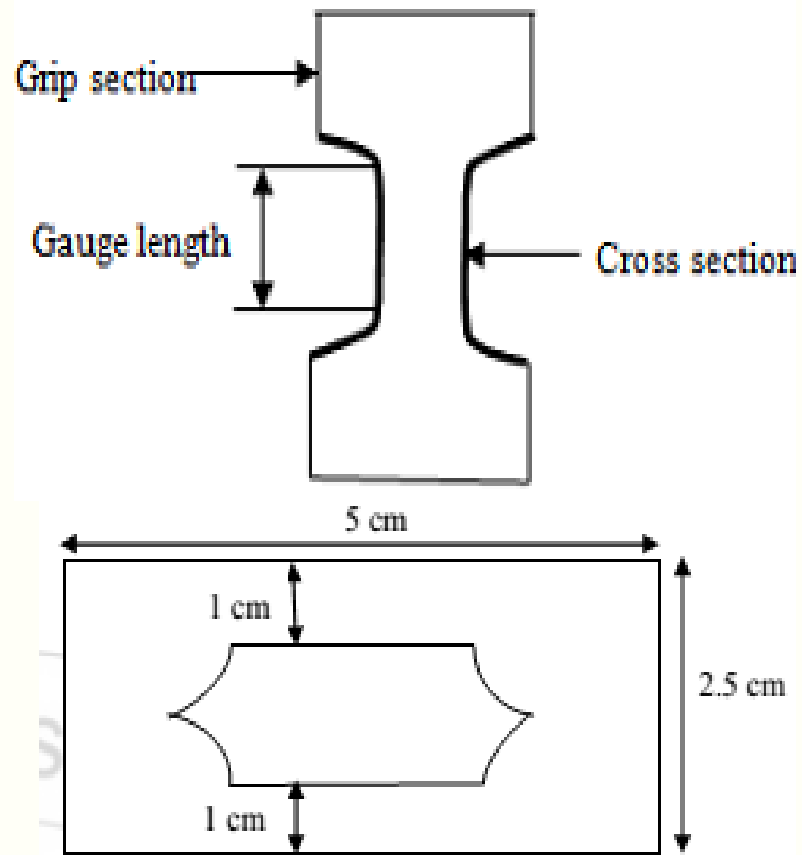
Percentage Elongation determines the elasticity of the material especially for leather and footwear upper should possess high flexibility to prevent the appearance of cracks and tears in the ball area.

High elasticity allows the material to withstand the elongation stresses to which it is subjected during footwear lasting, especially on the toe area.

Methodology



Freshly flayed hide underwent conventional tanning procedure to pickling stage before cutting into two halves



Samples were conditioned in standard atmosphere of 23/50 (ISO 2418, 2002) for at least 48 hours

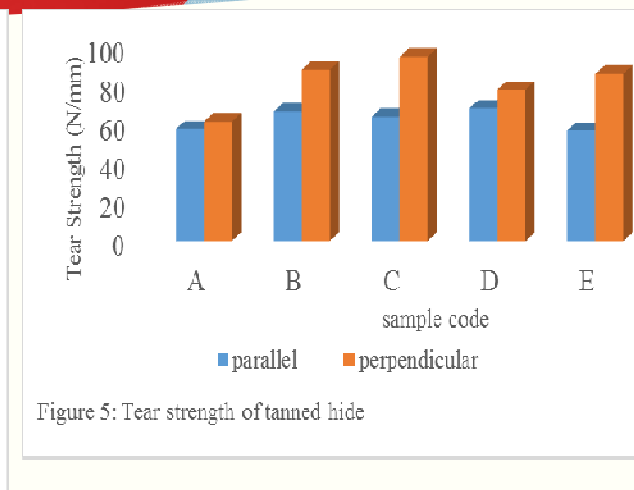
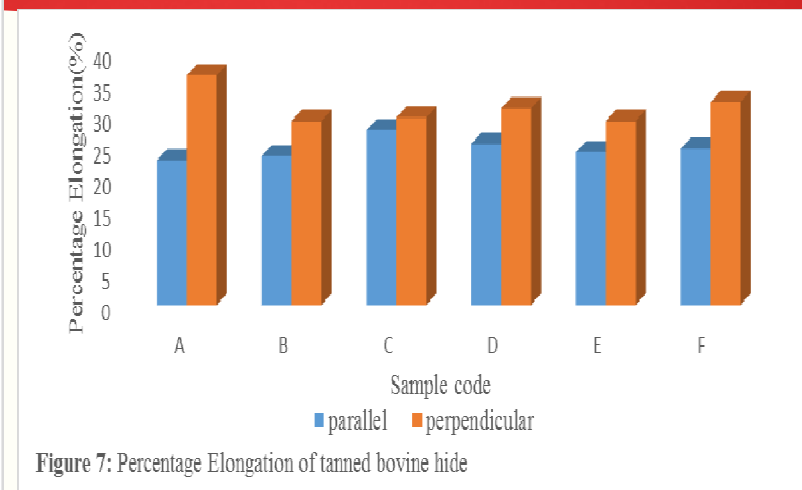
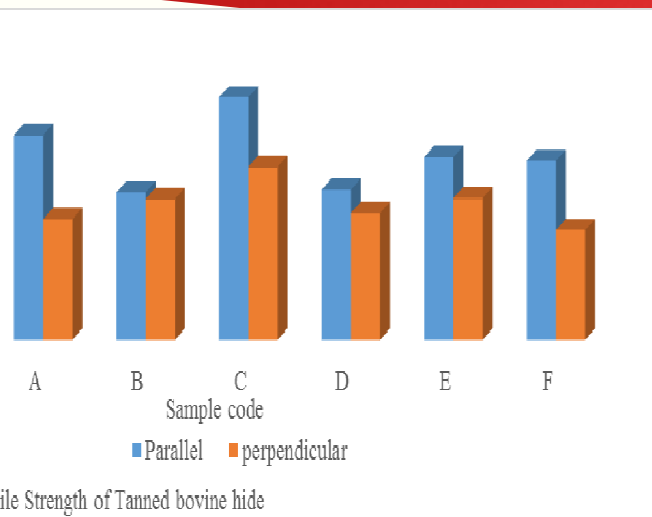
Methodology



Each sample was clamped at the cross-sectional area of the gauge in the grips. A uniform separation speed of 100mm/min was selected with a $GL=100\text{mm}$. Machine was run until specimen was torn apart & highest breaking load (force) reached during tearing was recorded. Elongation(mm) was recorded directly from scale. Few samples were disposed due to slip-failure during testing. Absolute result was obtained from the successful sample until maximum load was applied. For tear strength measurements, pneumatic grips were replaced with the jaws of Instron testing machine & highest force was recorded.

Findings / Results and Discussion

1. Effect of sampling direction



When more fibres are aligned in a direction normal to the stresses applied, tensile strength is low

A fact exploited in shoe-making, leather stretched perpend.

anisotropic arrangement of the collagen fibrils. Degree of alignment of collagen fibrils in plane determines tear strength. Majority of fibrils contained within parallel planes with or no crossover between the top and bottom surfaces

Findings / Results and Discussion

Effect of chrome-tanning on tensile properties

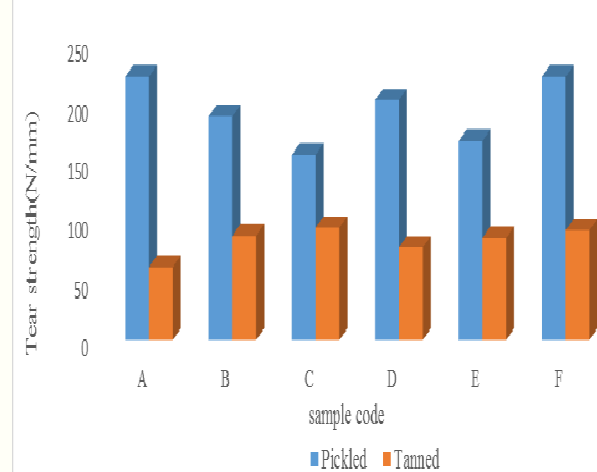
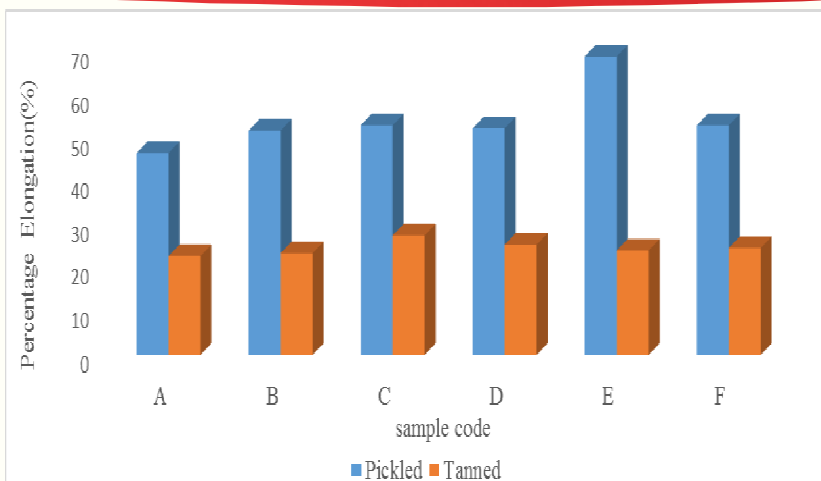
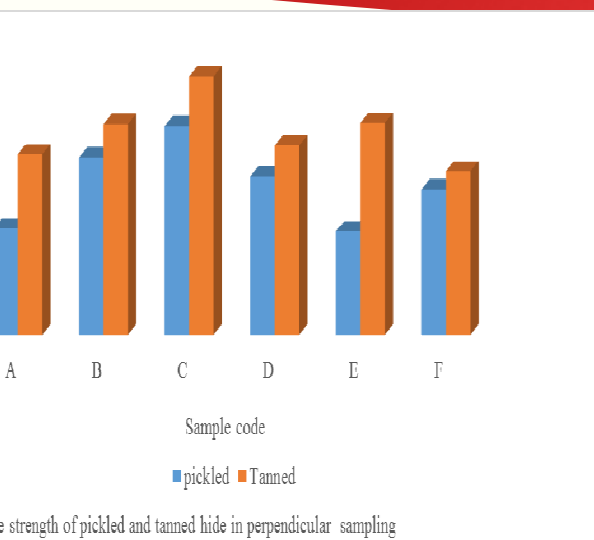


Figure 12: Percentage Elongation of pickled and Tanned hide in parallel sampling

Pickling (osmotic swelling) loosens collagens decreasing load bearing fibres per unit area

Swelling pushes collagen fibres apart increasing angle of weave decreasing load transfer

Tanning introduces crosslink that binds the active group together hence resisting slippage. Increases tensile strength

Conclusions

anning increases tensile strength but significantly reduces both percentage elongation (and elasticity) and tear strength of bovine hide.

Perpendicularly sampled leather have significantly higher percentage elongation and tear strength.

However, tensile strength for samples cut perpendicularly is significantly lower than samples cut parallel to the backline. This is due to geometry and alignment of samples during measurement.

The measured values of tear strength, tensile strength and percentage elongation have shown that indigenous Kenyan Boran bovine hide are of relatively good quality based on minimum quality standards by UNIDO and British Standards.

Recommendations

Use of Chrome-tanning with careful monitoring environment

Rearing of this breed to enhance a sustainable income for the pastoralist communities

More researches are needed to help overcome other factors

Areas for further study

Impact of other processing steps on the quality of the hide alongside tanning

Effect of management practices carried on cattle on the quality of the resulting hide

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